

TOOL SERIES **S206**

S206-12L100404



Machine Type :

Conventional And CNC Lathe, Automatic
Short Turning Lathe, Sliding Head CNC Lathe.

Suitable Method :

Plunge Knurling, Feed Knurling.

Features :

- Form Knurling without swarf removal
- Reduces lateral pressure on workpiece hence bending of workpiece is eliminated
- Suitable for knurling on smaller diameter and on pipe with thin thickness
- All knurling patterns can be formed

POSSIBLE KNURLING PROFILE:

Plunge Knurling-



AA BL BR GE



GV KV KE

Feed Knurling-



AA BL BR

TOOL NO.	A (mm)	B (mm)	L (mm)	KNURLING WHEEL ØxWxd
S206-12L100404	12	12	130	10x04x04
S206-12L100604	12	12	130	10x06x04
S206-12R100404	12	12	130	10x04x04
S206-12R100604	12	12	130	10x04x04
S206-10L100404	10	10	130	10x04x04
S206-10L100604	10	10	130	10x04x04
S206-10R100404	10	10	130	10x04x04
S206-10R100604	10	10	130	10x04x04