

**FOR SLIDING HEAD, TROUB, AUTOLATHE**

**TOOL  
SERIES F104**

**F104-10M150604**



## Machine Type :

Troub, Sliding Head, Lathe, Autolathe.

## Suitable Method :

Plunge knurling, Feed knurling.

## Features :

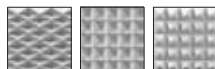
- Form knurling without swarf removal
- Suitable for small and delicate Parts
- All knurling patterns can be formed
- Precise Carbide pin with ease of changing
- accomodate RAPID knurls for better accuracy

## POSSIBLE KNURLING PROFILE:

Plunge Knurling-



AA BL BR GE



GV KV KE

Feed Knurling-



AA BL BR

| TOOL NO.         | A<br>(mm) | B<br>(mm) | L<br>(mm) | KNURLING WHEEL<br>ØxWxd |
|------------------|-----------|-----------|-----------|-------------------------|
| F104-10M100404   | 10        | 10        | 100       | 10x04x04                |
| F104-10M150604   | 10        | 10        | 100       | 15x06x04                |
| F104-12.7M100404 | 12.7      | 12.7      | 100       | 10x04x04                |
| F104-12.7M150604 | 12.7      | 12.7      | 100       | 15x06x04                |
| F104-20M201206   | 20        | 20        | 125       | 20x12x06                |
| F104-20M201506   | 20        | 20        | 125       | 20x15x06                |