FORM KNURLING TOOL HOLDER

TSUGAMI, CITIZEN AND OTHER SLIDING HEAD MACHINES

TOOL SERIES **F102** Mini

F102m-12M100404

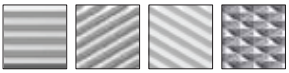
Machine Type :
Conventional And CNC Lathe, Automatic Short Turning Lathe, Sliding Head, CNC Lathe

Suitable Method :
Plunge Knurling, Feed Knurling.

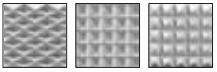
Features :
- Integrated center height.
- All knurling patterns can be formed
- Precise carbide pin for ease of changing knurls
- Set Screws in Shank for correction of clearance angle

POSSIBLE KNURLING PROFILE:

Plunge Knurling-



AA BL BR GE



GV KV KE

Feed Knurling-

AA BL BR

TOOL NO.	A (mm)	B (mm)	L (mm)	KNURLING WHEEL ØxWxd
F102m-12M100404	12	12	100	10x04x04
F102m-12M100604	12	12	100	10x06x04
F102m-16M100404	16	16	140	10x04x04
F102m-16M100604	16	16	125	10x06x04
F102m-10M100404	10	10	125	10x04x04
F102m-16M100604	16	16	125	10x06x04
F102m-10m100404	10	10	125	10x04x04